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PUMP HIRE GUIDE

HIRE · SALES · SERVICE

















WELCOME

Welcome to the Pump Supplies hire guide. We really hope that you will find this a useful guide to the range of equipment that we offer.

All of the equipment is available for UK Nationwide delivery, any time on a genuine 27/7 365 day service.



We would invite you to visit our website at **www.pumpsupplies.co.uk** for further information on our products and services.

Over the years since the business started in 1982, the range of our products and services has steadily grown to meet the changing market requirements. Our focus has been to provide equipment that meets the ever-changing environmental challenges that the World faces with energy efficiency and carbon footprint reduction at the forefront of our thoughts, whilst maintaining the levels of service that our customers require.

To that end we are here to provide advice and guidance on delivering an optimised pumping solution that delivers best performance at lowest energy cost. The depot contacts are detailed on the back of this booklet, please do not hesitate to contact one of our experts.

Thank you for choosing Pump Supplies.

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Our Business and Services



Founded in 1982, Pump Supplies Ltd is a leading supplier of electric submersible pumps into the UK and Irish market. Operating out of 5 strategically located depots our business specialises in all aspects of submersible pumps, from hire & service to sales and pump station installation. As the UK's leading distributor of Flygt pumps we hold unrivalled stock levels of new pumps, spare parts and accessories, all tailored towards offering a complete solution to our customers.

At the core of our business is hire. Our fleet contains over 2,500 pumps of various sizes with impellers and installation types to suit many industries. From municipal applications to quarrying, flood alleviation, civil engineering and many more. All backed up with technical experience and a truly committed workforce available on a genuine 24/7 365 days a year.

Pump and Accessories Hire

Pump Supplies owns and operates the largest fleet of electric submersible pumps in the UK. Our specialist fleet contains pumps varying from small single kW pumps to large 250kW units capable of flows up to 1600l/s, specifically tailored to suit the changing demands of the UK market.

Our hire fleet is not pumps alone, we also carry vast stocks of pipework in multiple sizes and materials. Added to this are control panels & VFD's, road ramps, settlement tanks, floatation pontoons and flow meters.

Sales

Pump Supplies are leading distributors of many pump brands, most notably Flygt who are renowned for quality, reliability, pumping efficiency and being at the forefront in pump innovation.

As leading distributors we offer very competitive pricing backed up with vast stocks of pumps up to 90kw and the largest stock of the most commonly used Flygt spares in the UK - all available for immediate despatch.



Our Business and Services

Pumping Stations

We have built up a solid track record of installing and upgrading pumping stations. Our knowledge and skill enable us to provide customers the best solution whether that be a pump station refurbishment, new installation or service maintenance packages.

Our experience and knowledge allows us to provide a service through the entire life cycle of a pump station, through design & approve stages to install, commission and callout services, whilst providing full aftermarket service packages.

Servicing & Repairs

Our workshops undertake mechanical repairs and servicing on both clients assets and our own fleet. Each depot hold vast stocks of spare parts allowing work to be completed on all equipment from instruments and control panels through to a wide and varied array of pumps.

There is nothing our skilled and experienced team of engineers cannot handle. Our clients value the robust quality, testing systems and procedures provided ensuring a reliable service and product.

Monitoring & Control

Our in-house knowledge and innovation ensures that we are able to meet our customers' needs for all temporary and permanent monitoring and control requirements. Our extensive skills include monitoring of flow, chamber levels and water quality all supported with the ability to stream real time data directly to our client's preferred device, smart phone or via the web.

The integration of this intelligent information with our variable speed drives allows for precise pump control giving clients accurate information of assets performance and flows when situations demand.



Guide to Types of Pumps

Drainage Pumps

Submersible drainage pumps are suitable for a broad range of applications from construction sites to dewatering quarries and mines, tunnelling and many industrial applications. Designed specifically to handle different operating conditions they incorporate unique features and are ideal for any nuisance water or dewatering applications.

The Pump Supplies fleet consists of predominantly the traditional Flygt Bibo range and varies in size from small 0.4kW units right up to 90kW pumps.

IMPELLER TYPES - K and B (please see individual section for impeller description)



Sewage Pumps

Sewage Pumps offer both an extensive performance coverage and wide usage base. Primarily used for wastewater in pumping stations and treatment works, they can also be used for Industrial, flood relief and process applications.

Available in a number of configurations up to 250kW, with various types of installation and impeller options, each is individually designed to suit a vast range of duties and applications.

The Pump Supplies sewage pump of choice is the Flygt N & C pump, widely used by all the UK water authorities. The fleet contains a range of Explosion Proof approved models, from 2kW to 250kW.

IMPELLER TYPES - N, C and General Purpose



Guide to Types of Pumps

Grinder & Chopper Pumps

Grinder pumps are ideal for handling solids-bearing liquids in residential and commercial applications. Engineered to meet the rigors of wastewater systems, grinder pumps feature a unique impeller for optimum hydraulic performance, which acts as a heavy-duty cutting device that grinds solids for easy transport through small bore pipes thereby eliminating the risk of clogging.

Chopper pumps are ideal for applications containing fibrous materials, combining a hard iron impeller along with a cutter ring to enable the chopping and passing of materials. The most common applications for these pumps are in agriculture and problematic sewage stations in which large amount of rags and other materials are found.

The Pump Supplies fleet contains the Flygt range of Grinder and Chopper pumps, with many of our N pump fleet also available as chopper units.

IMPELLER TYPES - M and E



Sludge/Slurry Pumps

Sludge and slurry pumps are suitable for applications containing a large amount of solids and abrasives. Comprising either a vortex or channel type impeller made from Hard Iron or High Chrome Iron, these pumps are suitable for many applications.

Heavy duty sludge pumps are available with a built-in Agitator, designed to aid the media into the volute of the pump. Applications include sand extraction, mines, industrial waste, dredging of rivers and harbours, effluent containing solids, silt and bentonite.

The Pump Supplies fleet contains the Grindex 'S' Sludge pumps along with the Flygt heavy duty 5000 series sludge pumps and the D Vortex range.

IMPELLER TYPES - D, H and S

Air Pumps

Double diaphragm Wilden air pumps are extremely powerful and lightweight, capable of pumping heavy oils, sludges, grout, hydrocarbons, acidic and alkaline chemicals. They will run dry indefinitely without damage and are available with a range of different diaphragms and body construction to suit many applications.

Health, Safety and the Environment

Pump Supplies are committed to delivering the highest possible standards for the Health and Safety of both our employees and customers, ensuring the safest possible environment in which they operate.

To demonstrate our commitment we are proud to hold 3 recognised standards which are UKAS approved and apply to all locations and operations we undertake.

Pump Supplies Limited

holds these 3 standards which demonstrate our commitment to Quality, the Environment and Health & Safety.



ISO9001:2008

We first achieved ISO9001 accreditation in February 2003

ISO14001:2004 & OHSAS18001:2007

We complemented the ISO 9001 accreditation with the Environmental and Health & Safety standards in Feb 2005

The standards are all UKAS approved and apply to all locations and operations the we undertake.













Risk Assessments & Method Statements:

It is a duty under health & safety legislation to take steps to ensure, as far as reasonably practicable, the health and safety of our staff and any others which may include members of the public or others working on site. This duty is commonly fulfilled by completing an assessment of the hazards and risks associated with the work and by compiling suitable method statements detailing the steps required to complete the work safely. These documents are issued to the staff and customers for each installation

Electrical Connections

All electrical connections are made by competent electricians and tests completed to ensure that the earth path is continuous and the resistance of it is within acceptable limits. As part of our installation service we can supply suitably qualified and competent staff to complete these installations.

Lifting & Lifting Equipment

We can supply certified pump chains to complement the package of equipment that we are able to offer. Pump chains are available in a range of safe working loads (SWL'S) and certificates will be supplied with the chain.

DRAINAGE PUMPS



DRAINAGE PUMPS

Our large drainage pump fleet ranges in size from small 0.4kw units right the way up to the 90kw 2400 Flygt pump, the largest available submersible drainage pump available in the UK market; and part of the popular Bibo range of pumps.

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The Bibo range runs right through the heart of our drainage pump fleet with the 2066, 2102, 2125, 2151, 2250, 2201 and 2400 pumps being widely used in harsh applications worldwide because of their wear resistance, longevity and reliability.

Recent additions to our drainage fleet include the Flygt 2600 range and the Tsurumi LB pumps resulting in the most complete drainage pump fleet available in the UK.

IMPELLERS: B

The B impeller pump design is specifically tailored to the pump itself. It comes in both a semi open or closed version, and manufactured from a hardened cast iron to ensure excellent wear resistance, long service life and lower maintenance costs.

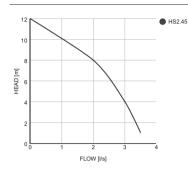
APPLICATIONS:

- Mining
- Quarrying
- Dockyards
- Seawater
- TunnellingConstruction
- Flood relief
- Industry
- Municipal storm water
- Final effluent

^{*} The technical and dimensional data contained within this section is for guidance only. Please contact your local depot for precise information.

DRAINAGE PUMPS

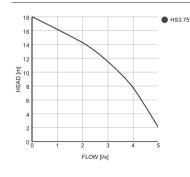
Tsurumi HS2.4S





| | | | Discharge (mm) | | | |
|-----|-----|-----|-------------------|----|-----|-----|
| 110 | 0.4 | 5.5 | 50 | 11 | 328 | 185 |

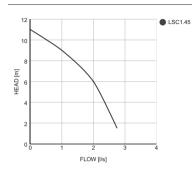
Tsurumi HS3.75S





| | | | Discharge (mm) | | | |
|-----|------|------|-------------------|----|-----|-----|
| 110 | 0.75 | 10.5 | 76 | 17 | 385 | 185 |

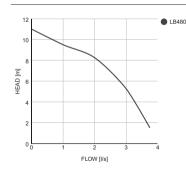
Tsurumi LSC4 Puddlesucker





| | | | Discharge (mm) | | Height (mm) | |
|-----|-----|-----|-------------------|----|----------------|-----|
| 110 | 0.4 | 6.2 | 50 | 12 | 316 | 196 |

Tsurumi LB480

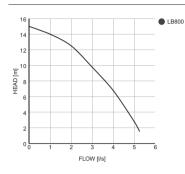




| | | | Discharge (mm) | | 9 | |
|-------|--------|-----|-------------------|-------|-----|-----|
| 110 v | 0.4 kw | 6.2 | 50 mm | 10 kg | 275 | 187 |

DRAINAGE PUMPS

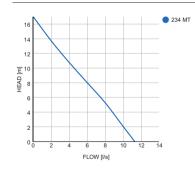
Tsurumi LB800





| | | | Discharge (mm) | | | |
|-----|------|-----|-------------------|----|-----|-----|
| 110 | 0.75 | 9.8 | 50 | 13 | 341 | 187 |

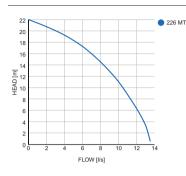
Flygt K2610





| | | | | Discharge (mm) | | | |
|-----|-----|-----|-----|-------------------|----|-----|-----|
| 234 | 400 | 1.2 | 2.7 | 50 | 21 | 594 | 195 |

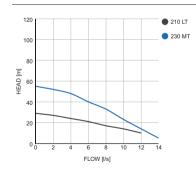
Flygt B2620 MT





| | | | | Discharge (mm) | | | |
|-----|-----|-----|-----|-------------------|----|-----|-----|
| 226 | 400 | 2.2 | 4.7 | 76 | 30 | 617 | 240 |

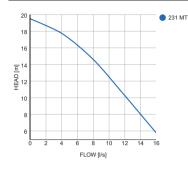
Flygt B2084 LT/MT





| Impeller Curve | | | | Discharge (mm) | | Height (mm) | | |
|-------------------|------------|------------|-----------|-------------------|----------|----------------|------------|--|
| 210 230 | 400 400 | 3.7 7.5 | 6.9 13 | 76 76 | 55 75 | 740 840 | 245 245 | |

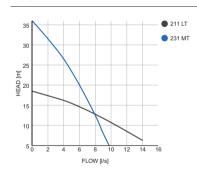
Flygt B2066 MT





| | | | | Discharge (mm) | | | |
|-----|-----|-----|-----|-------------------|----|-----|-----|
| 231 | 400 | 2.2 | 4.8 | 76 | 30 | 520 | 375 |

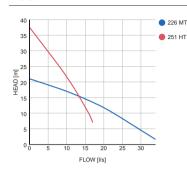
Flygt B2071 LT/MT





| Impeller Curve | | Motor (kw) | | Discharge (mm) | Weight (kg) | Height (mm) | |
|-------------------|-----|---------------|-----|-------------------|----------------|----------------|-----|
| 211 | 400 | 3.0 | 7.0 | 76 | 28 | 690 | 185 |
| 231 | 400 | 3.0 | 7.0 | 50 | 28 | 690 | 185 |

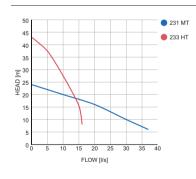
Flygt B2630 MT/HT





| Impeller Curve | | Motor (kw) | | Discharge (mm) | | Height (mm) | |
|-------------------|-----|---------------|-----|-------------------|----|----------------|-----|
| 226 | 400 | 3.7 | 7.3 | 100 | 49 | 759 | 286 |
| 251 | 400 | 3.7 | 7.3 | 76 | 49 | 759 | 286 |

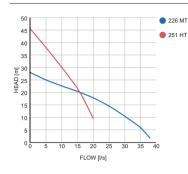
Flygt B2102 MT/HT





| | Voltage (v) | | | Discharge (mm) | | Height (mm) | |
|-----|----------------|-----|----|-------------------|----|----------------|-----|
| 231 | 400 | 5.2 | 10 | 100 | 50 | 625 | 465 |
| 233 | 400 | 5.2 | 10 | 76 | 50 | 625 | 465 |

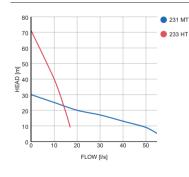
Flygt B2640 MT/HT





| Impeller | | Motor | F.L.C. | Discharge | Weight | Height | Width |
|----------|-----|-------|--------|-----------|--------|--------|-------|
| Curve | | (kw) | (amps) | (mm) | (kg) | (mm) | (mm) |
| 226 | 400 | 5.6 | 11 | 100 | 51 | 759 | 286 |
| 251 | 400 | 5.6 | 11 | 76 | 51 | 759 | 286 |

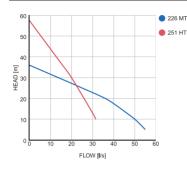
Flygt B2125 MT/HT





| Impeller Curve | | | | Discharge (mm) | Weight (kg) | Height (mm) | |
|-------------------|-----|-----|----|-------------------|----------------|----------------|-----|
| 231 | 400 | 8.0 | 15 | 150/100 | 80 | 830 | 465 |
| 233 | 400 | 8.0 | 15 | 100 | 80 | 830 | 465 |

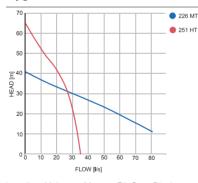
Flygt B2660 MT/HT





| Impeller | Voltage | Motor | F.L.C. | | Weight | Height | Width |
|----------|---------|-------|--------|-----|--------|--------|-------|
| Curve | (v) | (kw) | (amps) | | (kg) | (mm) | (mm) |
| 226 | 400 | 10 | 19 | 150 | 78 | 803 | 345 |
| 251 | 400 | 10 | 19 | 100 | 78 | 803 | 345 |

Flygt B2670 MT/HT

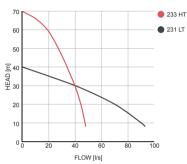




| Impeller | Voltage | Motor | F.L.C. | Discharge | Weight | Height | Width |
|----------|---------|-------|--------|-----------|--------|--------|-------|
| Curve | (v) | (kw) | (amps) | (mm) | (kg) | (mm) | (mm) |
| 226 | 400 | 18 | 32 | 150 | 131 | 873 | 391 |
| 251 | 400 | 18 | 32 | 100 | 131 | 873 | 391 |

DRAINAGE PUMPS

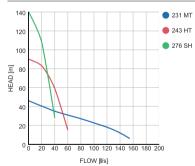
Flygt B2151 LT/HT





| Impeller | Voltage | Motor | F.L.C. | Discharge | Weight | Height | Width |
|----------|---------|-------|--------|-----------|--------|--------|-------|
| Curve | (v) | (kw) | (amps) | (mm) | (kg) | (mm) | (mm) |
| 231 | 400 | 20 | 36 | 150 | 165 | 930 | 655 |
| 233 | 400 | 20 | 36 | 150/100 | 165 | 930 | 655 |

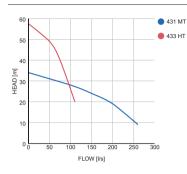
Flygt B2201 MT/HT/SH





| F | FLOW [l/s] | i] | | | | | |
|----------------|------------------------------|------------------------------------|--|---|--|---|---|
| Voltage (v) | Motor (kw) | | | Weight (kg) | Height (mm) | Width (mm) | RPM |
| 400 | 37 kw | 64 | 200 | 280 | 1302 | 500 | 2940 |
| 400 | 37 kw | 64 | 100 | 240 | 1050 | 430 | 2940 |
| 400 | 37 kw | 65 | 100 | 270 | 1073 | 436 | 2945 |
| | Voltage (v) 400 400 | (v) (kw) 400 37 kw 400 37 kw | Voltage (v) Motor (kw) F.L.C. (amps) 400 37 kw 64 400 37 kw 64 | Voltage (v) Motor (kw) F.L.C. (amps) Discharge (mm) 400 37 kw 64 200 400 37 kw 64 100 | Voltage (v) Motor (kw) F.L.C. (amps) Discharge (mm) Weight (kg) 400 37 kw 64 200 280 400 37 kw 64 100 240 | Voltage (v) Motor (kw) F.L.C. (amps) Discharge (mm) Weight (kg) Height (mm) 400 37 kw 64 200 280 1302 400 37 kw 64 100 240 1050 | Voltage (v) Motor (kw) F.L.C. (amps) Discharge (mm) Weight (kg) Height (mm) Width (mm) 400 37 kw 64 200 280 1302 500 400 37 kw 64 100 240 1050 430 |

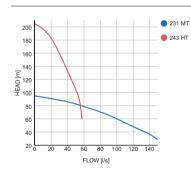
Flygt B2250 MT/HT





| Impeller Curve | 9 | Motor (kw) | | Discharge (mm) | Weight (kg) | Height (mm) | |
|-------------------|-----|---------------|-----|-------------------|----------------|----------------|-----|
| 431 | 400 | 54 | 101 | 300/250 | 540 | 1260 | 940 |
| 433 | 400 | 54 | 101 | 200/150 | 540 | 1260 | 838 |

Flygt B2400 MT/HT





| Impeller | | Motor | F.L.C. | Discharge | Weight | Height | Width |
|----------|-----|-------|--------|-----------|--------|--------|-------|
| Curve | | (kw) | (amps) | (mm) | (kg) | (mm) | (mm) |
| 231 | 400 | 90 | 147 | 200/150 | 900 | 1180 | 770 |
| 243 | 400 | 90 | 147 | 150/100 | 985 | 1245 | 770 |

SEWAGE PUMPS



SEWAGE PUMPS

Our fleet of submersible sewage pumps not only boasts the largest quantity and range in the UK, but also contains some of the largest electric submersible sewage pumps available - all with the latest impeller technology for the most efficient, cost effective and reliable pumping solution.

The fleet starts at single kW pumps, increasing right up to 250kW units capable of 1600 litres per second and offered in multiple impeller types and diameters, installation configurations and methods of starting.

Our sewage pumps are used in a variety of applications from pumping sewage in treatment plants and municipal applications, to individual pumping stations, industrial effluent, quarry works, flood alleviation, process water, right through to applications in aquaculture.

Explosion proof (EXD) pumps are core to our fleet offering. Please see individual pump technical information for exact models available in explosion proof configuration.

IMPELLER OPTIONS:

N Pumps are equipped with specifically designed impellers that operate in union with both the insert ring and relief groove within the pump volute, providing the most effective and efficient solution to remove the content found in today's sewer and

wastewater network. This self-cleaning combination is capable of handling a broad range of pumping capacities in a wide array of applications, and is the impeller of choice for the majority of UK water authorities.



C Pumps are equipped with a shrouded, single or multi-vane impeller. The shape and size of the impeller are designed to minimise clogging, making these pumps suitable for many wastewater applications.



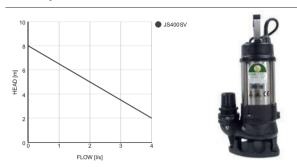
JS Pumps contain a vortex impeller which is designed specifically to allow the passing of solids through the pump volute. Ideal for applications containing many different type solids, the vortex impeller creates a 'whirlpool' effect allowing solids to pass with minimal chance of pump blockage.

APPLICATIONS:

- Wastewater pumping
- Industrial effluent handling
- Cooling water
- Storm water
- Process water
- Raw water
- Sludge handling
- Flood relief

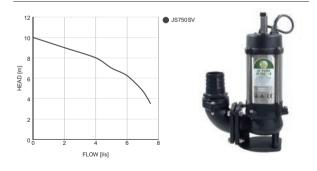
^{*} The technical and dimensional data contained within this section is for quidance only. Please contact your local depot for precise information.

JS Pump JS400SV/A



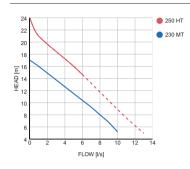
| Voltage | Motor | F.L.C. | Discharge | Weight | Height | Width |
|---------|-------|--------|-----------|--------|--------|-------|
| (v) | (kw) | (amps) | (mm) | (kg) | (mm) | (mm) |
| 110 | 0.4 | 7.8 | 50 | 17 | 460 | 145 |

JS Pump JS750SV/A



| Voltage | Motor | F.L.C. | Discharge | Weight | Height | Width |
|---------|-------|--------|-----------|--------|--------|-------|
| (v) | (kw) | (amps) | (mm) | (kg) | (mm) | (mm) |
| 110 | 0.75 | 13 | 76 | 32 | 530 | 165 |

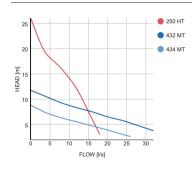
Flygt C3057 MT/HT





| Impeller | | Motor | F.L.C. | Discharge | Weight | Height | Width |
|----------|-----|-------|--------|-----------|--------|--------|-------|
| Curve | | (kw) | (amps) | (mm) | (kg) | (mm) | (mm) |
| 230 | 400 | 2.4 | 3.6 | 50 | 34 | 540 | 305 |
| 250 | 400 | 2.4 | 3.6 | 50 | 34 | 540 | 305 |

Flygt C3085 MT/HT





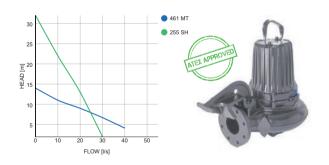
| Impeller Curve | Voltage (v) | Motor (kw) | F.L.C. (amps) | Discharge (mm) | Weight (kg) | Height (mm) | Width (mm) |
|-------------------|----------------|---------------|------------------|-------------------|----------------|----------------|---------------|
| 434 | 400 | 1.3 | 3.2 | 76 76 | 71 71 | 610 | 445 |
| 432 | 400 | 2.0 | 4.6 | , 0 | 71 | 520 | 365 |
| 250 | 400 | 2.4 | 4.7 | 76 | 71 | 520 | 365 |

Flygt N3085 MT/SH



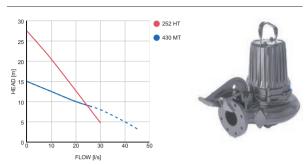
| Impeller | Voltage | Motor | F.L.C. | Discharge | Weight | Height | Width |
|----------|---------|-------|--------|-----------|--------|--------|-------|
| Curve | (v) | (kw) | (amps) | (mm) | (kg) | (mm) | (mm) |
| 460 | 400 | 2 | 4.6 | 80 | 74 | 625 | 445 |
| 253 | 400 | 2.4 | 4.7 | 80 | 76 | 600 | 465 |

Flygt N3102 MT/SH



| Impeller Curve | _ | | | Discharge (mm) | | Height (mm) | |
|-------------------|-----|-----|-----|-------------------|-----|----------------|-----|
| 460/461 | 400 | 3.1 | 6.6 | 100 | 116 | 705 | 610 |
| 255 | 400 | 4.2 | 8.3 | 80 | 96 | 695 | 605 |

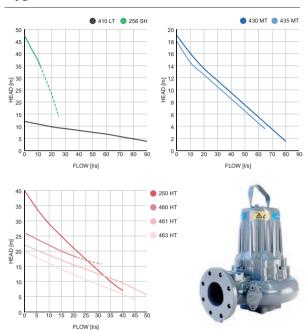
Flygt C3102 MT/HT



| Impeller Curve | | Motor (kw) | | Discharge (mm) | - 3 | Height (mm) | | |
|-------------------|-----|---------------|-----|-------------------|-----|----------------|-----|--|
| 430 | 400 | 3.1 | 6.4 | 100 | 121 | 705 | 610 | |
| 252 | 400 | 4.4 | 8.6 | 76 | 114 | 695 | 605 | |

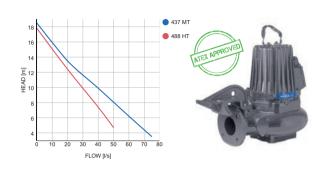
SEWAGE PUMPS

Flygt C3127 LT/MT/HT/SH



| Impeller | Voltage | Motor | F.L.C. | Discharge | Weight | Height | Width |
|------------|-------------------|------------|----------------|-----------|------------|------------|------------|
| Curve | (v) | (kw) | (amps) | (mm) | (kg) | (mm) | (mm) |
| 410 | 400 | 5.9 | 12 | 150 | 188 | 780 | 795 |
| 435 | 400 | 5.9 | 12 | 150/100 | 165 | 765 | 705 |
| 430 | 400 | 5.9 | 12 | 150/100 | 165 | 765 | 705 |
| 483 | 400 | 5.9 | 12 | 100 | 155 | 735 | 635 |
| 481 | 400 | 5.9 | 12 | 100 | 155 | 735 | 635 |
| 480 250 | 400 400 400 | 5.9 7.4 | 12 12 14 | 100 76 | 155 155 | 735 735 | 635 635 |
| 256 | 400 | 7.4 | 14 | 76 | 160 | 735 | 635 |

Flygt N3127 MT/HT



| | | | | Discharge (mm) | | Height (mm) | |
|---------|-----|-----|----|-------------------|-----|----------------|-----|
| 437 | 400 | 5.9 | 12 | 100 | 170 | 765 | 635 |
| 486/488 | 400 | 5.9 | 12 | 100 | 155 | 735 | 635 |

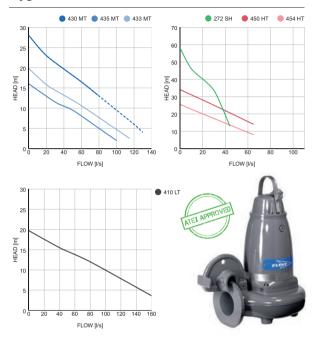
SEWAGE PUMPS

Flygt C3152 LT/MT/HT/SH



| Impeller Curve | Voltage (v) | Motor (kw) | F.L.C. (amps) | Discharge (mm) | Weight (kg) | Height (mm) | Width (mm) |
|-------------------|----------------|---------------|------------------|-------------------|----------------|----------------|---------------|
| 618 430 | 400 400 | 8.8 13.5 | 18 27 | 200 150 | 426 232 | 1225 1130 | 1065 885 |
| 452 | 400 | 13.5 | 27 | 150/100 | 232 | 1090 | 835 |
| 450 | 400 | 13.5 | 27 | 150/100 | 232 | 1090 | 835 |
| 267 | 400 | 15 | 28 | 100 | 290 | 1090 | 765 |
| 265 | 400 | 15 | 28 | 100 | 290 | 1090 | 765 |
| 264 | 400 | 15 | 28 | 100 | 290 | 1090 | 765 |

Flygt N3153 LT/MT/HT/SH



| Impeller Curve | Voltage (v) | Motor (kw) | F.L.C. (amps) | Discharge (mm) | Weight (kg) | Height (mm) | Width (mm) |
|--|----------------|---------------------------------------|----------------------------------|---------------------------------|--|--|--|
| 435 433 454 410 430-433 450-454 | | 7.5 9 9 13.5 13.5 13.5 | 16 19 19 28 28 28 | 150 150 100 200 150 | 252 252 232 379 252 232 | 1068 1068 1050 1102 1068 1050 | 834 834 664 955 834 664 |
| 272-275 | 400 | 15 | 27 | 80 | 242 | 1052 | 652 |

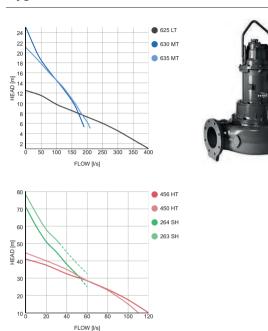
SEWAGE PUMPS

Flygt N3171 MT/HT/SH



| Impeller | Voltage | Motor | F.L.C. | Discharge | Weight | Height | Width |
|----------|---------|-------|--------|-----------|--------|--------|-------|
| Curve | (v) | (kw) | (amps) | (mm) | (kg) | (mm) | (mm) |
| 433 | 400 | 18.5 | 36 | 150 | 362 | 1225 | 884 |
| 431 | 400 | 22 | 41 | 150 | 362 | 1225 | 884 |
| 451-453 | 400 | 18.5 | 41 | 100 | 321 | 1174 | 729 |
| 451-453 | 400 | 22 | 41 | 100 | 321 | 1174 | 729 |
| 272-274 | 400 | 22 | 38 | 100 | 366 | 1179 | 750 |

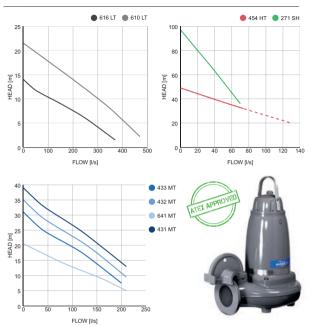
Flygt C3201 LT/MT/HT/SH



| Impeller Curve | Voltage (v) | Motor (kw) | F.L.C. (amps) | Discharge (mm) | Weight (kg) | Height (mm) | Width (mm) |
|-------------------|----------------|---------------|------------------|-------------------|----------------|----------------|---------------|
| 625 | 400 | 22 | 45 | 300 | 640 | 1600 | 1420 |
| 630 | 400 | 22 | 45 | 200 | 588 | 1445 | 1125 |
| 635 456 | 400 400 | 22 30 | 45 56 | 200 150 | 588 540 | 1445 1455 | 1125 920 |
| 450 | 400 | 30 | 56 | 150 | 540 | 1455 | 920 |
| 264 | 400 | 30 | 52 | 100 | 560 | 1470 | 885 |
| 263 | 400 | 30 | 52 | 100 | 560 | 1470 | 885 |

SEWAGE PUMPS

Flygt N3202 LT/MT/HT/SH



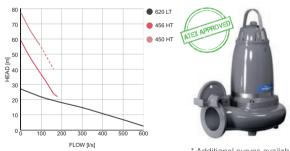
| Impeller | Voltage | Motor | F.L.C. | Discharge | Weight | Height | Width |
|----------|---------|-------|--------|-----------|--------|--------|-------|
| Curve | (v) | (kw) | (amps) | (mm) | (kg) | (mm) | (mm) |
| 616 | 400 | 37 | 71 | 200 | 900 | 1571 | 1333 |
| 610 | 400 | 37 | 71 | 300 | 900 | 1571 | 1333 |
| 433 | 400 | 30 | 54 | 200 | 605 | 1415 | 1059 |
| 432 | 400 | 37 | 66 | 200 | 605 | 1415 | 1059 |
| 641 | 400 | 30 | 59 | 200 | 605 | 1415 | 1059 |
| 431-432 | 400 | 45 | 82 | 200 | 605 | 1415 | 1059 |
| 454 | 400 | 30 | 54 | 150 | 580 | 1406 | 1140 |
| 271 | 400 | 47 | 83 | 100 | 550 | 1445 | 890 |

Flygt C3300 LT/MT/HT



| Impeller | Voltage | Motor | F.L.C. | Discharge | Weight | Height | Width |
|----------|---------|-------|--------|-----------|--------|--------|-------|
| Curve | (v) | (kw) | (amps) | (mm) | (kg) | (mm) | (mm) |
| 614 | 400 | 44 | 82 | 300 | 1045 | 1920 | 1440 |
| 632 | 400 | 44 | 82 | 300/250 | 1176 | 1915 | 1410 |
| 452 | 400 | 54 | 100 | 150 | 1003 | 1825 | 1280 |

Flygt N3301 LT/HT

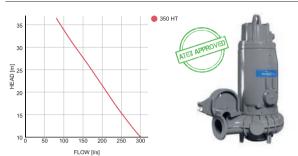


* Additional curves available

| Impeller | Voltage | Motor | F.L.C. | Discharge | Weight | Height | Width |
|----------|---------|-------|--------|-----------|--------|--------|-------|
| Curve | (v) | (kw) | (amps) | (mm) | (kg) | (mm) | (mm) |
| 620 | 400 v | 55 kw | 113 | 300 mm | 1110 | 1705 | 1330 |
| 456 | 400 v | 55 kw | 103 | 150 mm | 920 | 1641 | 1017 |
| 450 | 400 v | 70 kw | 132 | 150 mm | 920 | 1641 | |

SEWAGE PUMPS

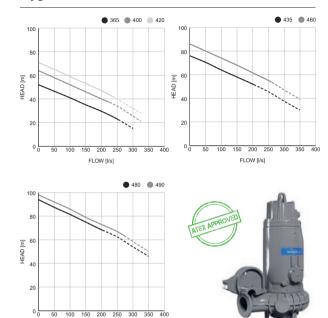
Flygt C3231



* Additional curves available

| Impeller | Voltage (v) | | | Discharge (mm) | | | |
|----------|----------------|----|-----|-------------------|------|------|------|
| 350 | 400 | 70 | 132 | 200 | 1340 | 1890 | 1390 |

Flygt N3231

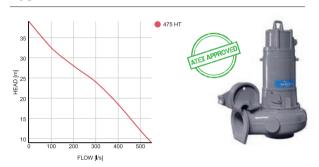


* Additional curves available

| Impeller | Voltage (v) | Motor (kw) | F.L.C. (amps) | Discharge (mm) | Weight (kg) | Height (mm) | Width (mm) |
|----------|----------------|---------------|------------------|-------------------|-------------|----------------|---------------|
| 365 | 400 | 85 | 159 | 200 | 1500 | 2060 | 1390 |
| 400 | 400 | 105 | 200 | 200 | 1500 | 2060 | 1390 |
| 420 | 400 | 125 | 234 | 200 | 1760 | 2045 | 1390 |
| 435 | 400 | 125 | 234 | 200 | 1760 | 2045 | 1390 |
| 460 | 400 | 170 | 300 | 200 | 1760 | 2185 | 1390 |
| 480 | 400 | 170 | 300 | 200 | 1760 | 2185 | 1390 |
| 490 | 400 | 215 | 395 | 200 | 1910 | 2305 | 1390 |

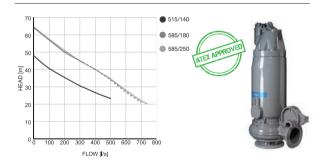
FLOW [I/s]

Flygt N3306



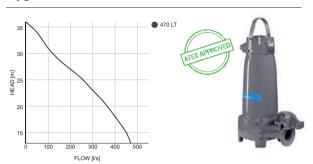
| | Vo l tage (v) | Motor (kw) | | Discharge (mm) | | | |
|-----|-------------------------|---------------|-----|-------------------|------|------|------|
| 475 | 400 | 100 | 202 | 300 | 1755 | 2080 | 1470 |

Flygt N3312



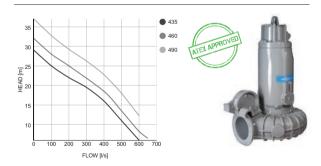
| Impeller | (v) | Motor (kw) | (amps) | (mm) | (kg) | Height (mm) | (mm) |
|----------|-----|---------------|--------|------|------|----------------|------|
| 515 | 400 | 140 | 268 | 300 | 1950 | 2365 | 1650 |
| 585 | 400 | 180 | 360 | 300 | 2275 | 2500 | 1650 |
| 585 | 400 | 250 | 465 | 300 | 3125 | 2975 | 1650 |

Flygt N3315



| Impeller | | | | Discharge (mm) | | 9 | |
|----------|-----|----|-----|-------------------|------|------|------|
| 470 | 400 | 90 | 185 | 300 | 1430 | 2056 | 1330 |

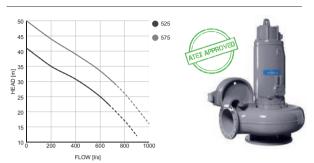
Flygt N3356



| Impeller | Voltage (v) | Motor (kw) | F.L.C. (amps) | Discharge (mm) | Weight (kg) | Height (mm) | Width (mm) |
|----------|----------------|---------------|------------------|-------------------|----------------|----------------|---------------|
| 435 | 400 | 75 | 150 | 350 | 1520 | 1815 | 1430 |
| 460 | 400 | 90 | 185 | 350 | 1750 | 1800 | 1430 |
| 490 | 400 | 140 | 268 | 350 | 1900 | 1940 | 1430 |

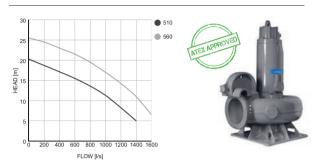
SEWAGE PUMPS

Flygt N3400



| | Voltage (v) | Motor (kw) | | Discharge (mm) | | | |
|-----|----------------|---------------|-----|-------------------|------|------|------|
| 525 | 400 | 180 | 330 | 400 | 3550 | 2495 | 1700 |
| 575 | 400 | 250 | 465 | 400 | 3750 | 2635 | 1700 |

Flygt C3501



| | Voltage (v) | Motor (kw) | | Discharge (mm) | | Height (mm) | Width (mm) |
|-----|----------------|---------------|-----|-------------------|------|----------------|---------------|
| 560 | 400 | 215 | 435 | 500 | 4150 | 2795 | 1905 |
| 510 | 400 | 150 | 292 | 500 | 3250 | 2480 | 1905 |



GRINDER & CHOPPER PUMPS

Chopper Pumps

The F chopper pumps contain a specially designed insert ring (see image) which acts with the impeller to chop any materials contained within the pumped media rather than simply passing the material on. Many of the F range contain the N impeller in a hardened material, and the majority of our N pump fleet can be upgraded to contain the chopper impeller and insert ring.

IMPELLER: F



APPLICATIONS:

- Sewage pumping stations
- Harsh wastewater applications
- Aquaculture
- Pulp & Paper
- Food processing

Grinder Pumps

Our Grinder pump fleet varies in size from 1.8kW up to 7.4kW and are typically used when small diameter discharge pipework is installed. Often found in small residential pumping stations the grinder pump reduces waste content to a fine slurry. These pumps are also used in commercial applications.

IMPELLER: M



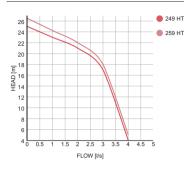
APPLICATIONS:

- Residential pumping stations
- Commercial pumping stations

^{*} The technical and dimensional data contained within this section is for guidance only. Please contact your local depot for precise information.

GRINDER & CHOPPER PUMPS

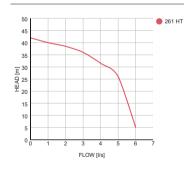
Flygt M3085 HT





| Impeller | Voltage | Motor | F.L.C. | Discharge | Weight | Height | Width |
|----------|---------|-------|--------|-----------|--------|--------|-------|
| Curve | (v) | (kw) | (amps) | (mm) | (kg) | (mm) | (mm) |
| 249 | 230 | 1.9 | 12 | 50 | 53 | 530 | 360 |
| 259 | 400 | 1.8 | 3.5 | 50 | 53 | 530 | 360 |

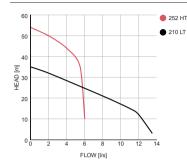
Flygt M3102 HT





| | | | | Discharge (mm) | | | |
|-----|-----|-----|-----|-------------------|----|-----|-----|
| 261 | 400 | 4.4 | 8.6 | 40 | 78 | 600 | 415 |

Flygt M3127 HT

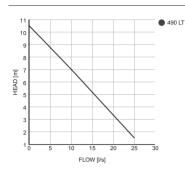




| Impeller Curve | | Motor (kw) | | Discharge (mm) | Weight (kg) | Height (mm) | Width (mm) |
|-------------------|-----|---------------|----|-------------------|----------------|----------------|---------------|
| 252 | 400 | 7.4 | 14 | 50 | 109 | 645 | 465 |
| 210 | 400 | 7.4 | 16 | 50 | 109 | 645 | 465 |

GRINDER & CHOPPER PUMPS

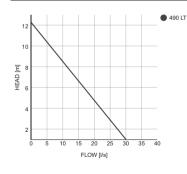
Flygt F3085 LT





| | Voltage (v) | | | Discharge (mm) | | | |
|-----|----------------|---|-----|-------------------|----|-----|-----|
| 490 | 400 | 2 | 4.6 | 100 | 84 | 545 | 595 |

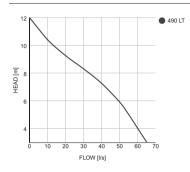
Flygt F3102 LT





| | | | | (mm) | | | |
|-----|-----|-----|-----|------|-----|-----|-----|
| 490 | 400 | 3.1 | 6.8 | 100 | 105 | 620 | 625 |

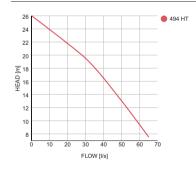
Flygt F3127 LT





| | | | | Discharge (mm) | | 9 | |
|-----|-----|-----|----|-------------------|-----|-----|-----|
| 490 | 400 | 5.9 | 12 | 150 | 157 | 695 | 725 |

Flygt F3152 HT





| | | | | Discharge (mm) | | 9 | | |
|-----|-------|------|----|-------------------|-----|-----|-----|--|
| 494 | 400 v | 13.5 | 27 | 100 | 234 | 940 | 705 | |

SLURRY/SLUDGE PUMPS



SLURRY/SLUDGE PUMPS

Our slurry pump range is often used when the solid contained within the liquid is too much for a standard drainage pump. Our fleet contains a mixture of Flygt and Grindex pumps with a variety of impeller options available depending on the amount of solids being pumped.

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For those real tough applications our pump of choice is the Flygt 5000 series, a cast iron pump outer with hard iron wear parts. These pumps can be installed with an agitator unit that acts with the impeller to mix the solids into suspension prior to being pumped away.

IMPELLER OPTIONS:

The S impeller sludge pump contains a hard iron vortex impeller enabling movement of liquid containing solids upto 80mm. The pumps volute contains a polyurethane liner which acts to provide longevity by enhanced wear resistance.

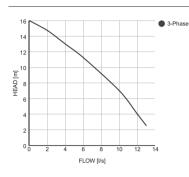
The H impeller sludge pump contains a closed impeller manufactured from hard iron, available with an optional agitator unit, working with the impeller to help guide the solids into the pump end.

The D vortex pump is designed for high reliability. The impeller does not require adjustment and runs freely in the volute, providing free flow through passage of solids and liquids. This eliminates the risk of clogging and low performance that results from blocked impellers and wear.

^{*} The technical and dimensional data contained within this section is for quidance only. Please contact your local depot for precise information.

SLURRY/SLUDGE PUMPS

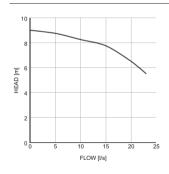
Grindex Salvador





| | | | Discharge (mm) | | | |
|-----|-----|-----|-------------------|----|-----|-----|
| 400 | 2.0 | 4.7 | 80 | 33 | 782 | 249 |

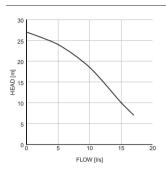
Grindex Senior





| Voltage (v) | | | Discharge (mm) | | | |
|----------------|-----|-----|-------------------|----|-----|-----|
| 400 | 4.1 | 7.6 | 100 | 56 | 867 | 480 |

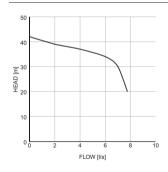
Grindex Sandy





| | | | Discharge (mm) | | | Width (mm) |
|-----|-----|----|-------------------|----|-----|---------------|
| 400 | 5.1 | 11 | 100 | 56 | 867 | 460 |

Grindex Super

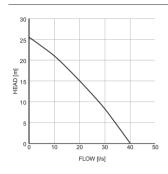




| | | | Discharge (mm) | 9 | Height (mm) | |
|-----|-----|----|-------------------|----|----------------|-----|
| 400 | 5.6 | 12 | 100 | 55 | 755 | 480 |

SLURRY/SLUDGE PUMPS

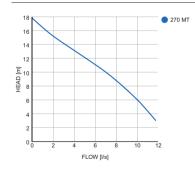
Grindex Semi





| | | | Discharge (mm) | | | |
|-----|----|----|-------------------|-----|------|-----|
| 400 | 11 | 22 | 100 | 130 | 1025 | 570 |

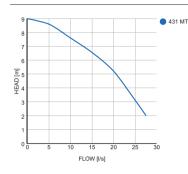
Flygt D3057





| | | | | Discharge (mm) | | | | |
|-----|-----|-----|-----|-------------------|----|-----|-----|--|
| 270 | 400 | 2.4 | 5.3 | 50 | 34 | 540 | 305 | |

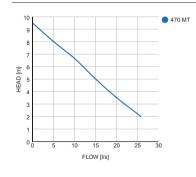
Flygt D3080 MT





| | _ | | | Discharge (mm) | | 9 | |
|-----|-----|-----|-----|-------------------|-----|-----|-----|
| 431 | 400 | 3.8 | 9.0 | 100 | 100 | 697 | 449 |

Flygt D3085 MT

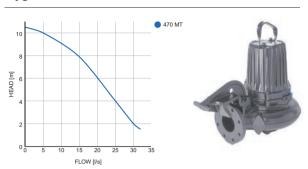




| | | | | (mm) | | 9 | | |
|-----|-----|-----|-----|------|----|-----|-----|--|
| 470 | 400 | 2.0 | 4.6 | 76 | 77 | 610 | 430 | |

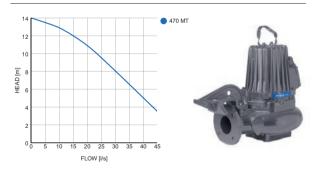
SLURRY/SLUDGE PUMPS

Flygt D3102 MT



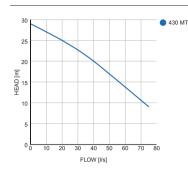
| | Voltage (v) | | | Discharge (mm) | | Height (mm) | |
|-----|----------------|-----|-----|-------------------|-----|----------------|-----|
| 470 | 400 | 3.1 | 6.6 | 100 | 105 | 660 | 640 |

Flygt D3127 MT



| | 9 | | | Discharge (mm) | | | | |
|-----|-----|-----|----|-------------------|-----|-----|-----|--|
| 470 | 400 | 5.9 | 12 | 100 | 127 | 690 | 705 | |

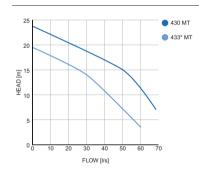
Flygt HS5540 MT





| | Voltage (v) | | | Discharge (mm) | | | |
|-----|----------------|------|----|-------------------|-----|------|------|
| 430 | 400 | 13.5 | 27 | 150 | 404 | 1175 | 1079 |

Flygt HS5100 MT

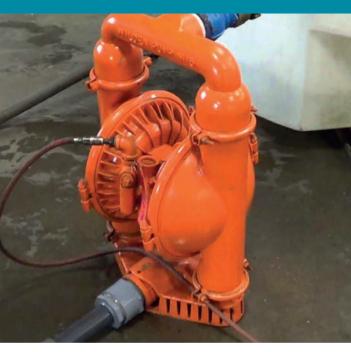




| Impeller Curve | | Motor (kw) | F.L.C. (amps) | Discharge (mm) | Weight (kg) | Height (mm) | |
|-------------------|-----|---------------|------------------|-------------------|----------------|----------------|-----|
| 430 | 400 | 13.5 | 27 | 100 | 215 | 978 | 547 |
| 433* | 400 | 13.5 | 27 | 100 | 215 | 978 | 547 |

^{*} Denotes Dredging pump with agitator

AIR PUMPS



AIR PUMPS

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Double diaphragm, compressed air pumps are ideal for use in industrial applications. Certain models are suitable for use with hydrocarbons and both acidic and alkaline chemicals.

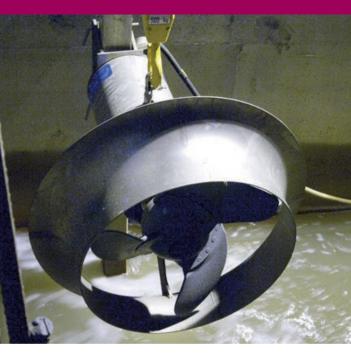
These extremely powerful lightweight units are capable of handling viscous and abrasive sludges and heavy oils.



| Туре | Size (mm) | Construction | Elastomers |
|------|-----------|-----------------|------------------|
| M2 | 25 mm | Aluminium | Neoprene |
| M2 | 25 mm | Stainless Steel | Teflon |
| M2 | 25 mm | Polypropylene | Teflon |
| M4 | 37 mm | Aluminium | Neoprene |
| M4 | 37 mm | Aluminium | Buna |
| M4 | 37 mm | Stainless Steel | Teflon |
| M4 | 37 mm | Polypropylene | Teflon |
| M8 | 50 mm | Aluminium | Neoprene |
| M8 | 50 mm | Aluminium | Buna |
| M8 | 50 mm | Cast Iron | Neoprene/Wilflex |
| M8 | 50 mm | Cast Iron | Viton |
| M8 | 50 mm | Stainless Steel | Viton |
| M8 | 50 mm | Polypropylene | Teflon |
| M8 | 50 mm | Kynar | Teflon |
| M15 | 76 mm | Aluminium | Neoprene |
| M15 | 76 mm | Aluminium | Buna |
| M15 | 76 mm | Cast Iron | Neoprene |
| M15 | 76 mm | Stainless Steel | Teflon |

Low air consumption. M4: 50cfm @ 5.5 bar, M8/M15: 120cfm @ 6.4 bar. Maximum pressure 8.6 bar.

MIXERS AND AERATORS



MIXERS AND AERATORS

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Mixers

Our Flygt mixer fleet offers a wide field of performance in a number of applications, primarily used to keep liquids of different viscosities in suspension and mixing suspended solids in liquid.

Compact, lightweight and directly driven, they are highly efficient and can be mounted on a guide bar system, enabling the mixer to be raised and lowered to operate at different depths.

Suitable for many different tank sizes and shapes, our mixer fleet is capable of mixing liquids of many viscosities and degrees of fibrous material.

APPLICATIONS:

- Activated sludge treatment such as conventional ASP or sequencing batch reactor
- Quenching tanks
- Sludge holding tanks
- Equalization tanks
- Pump station mixing
- Grit chamber mixing

Aerators

Jet aerators are a flexible aeration solution for small and medium size sludge tanks, retention basins and bioreactors. The design of one, two or three clog-free ejectors coupled to Flygt N-pump technology enables flexibility and extreme reliability, minimizing installation costs as well as down time and service costs.

ANCILLARIES



ANCILLARIES

By supporting our customer requirement in the hire market for over 30 years we understand the needs of pump hire; our fleet contains a wide range of ancillary equipment including huge quantities of pipework available in a variety of materials and diameters

Pipework

All C/W Quick Release Couplings Unless Stated Otherwise

Layflat

50mm, 76mm, 100mm, 150mm

PVC Medium Duty in Green or Blue Kanaflex

50mm, 76mm, 100mm, 150mm

Wire Armoured Rubber Flexible Hose with Quick Release Coupling

50mm, 76mm, 100mm, 150mm, 200mm, 300mm, 400mm

Wire Armoured Rubber Flexible Hose with PN16 Flanges 100mm, 150mm, 200mm, 250mm, 300mm, 400mm, 450mm & 600mm

Galvanised Steel with Quick Release Coupling

50mm, 76mm, 100mm, 150mm, 200mm, 250mm, 300mm, 400mm

Black Poly Tube with Quick Release Couplings

76mm, 100mm, 150mm, 200mm

Flanged Mild Steel Tube PN16

100mm, 150mm, 200mm, 250mm, 300mm, 350mm, 400mm, 450mm, 600mm

ANCILLARIES

Fusion welded pipework supply and installation



Our on-site services extend to complete installation and commissioning of pipework including:

- PE100 High Density Polyethylene -Non-Potable
- Available in 10bar and 16 bar WP options
- Pipework diameter up to and beyond 600m
- Supplied in 6m or 13m sections
- Butt fusion or electrofusion as required
- Permanent or temporary installations

Benefits and applications

- Extensions to current pipework including flanged steel
- High flexibility and lightweight
- Low friction and high flow rate
- Resistance to corrosion
 - Cost saving in transportation and installation
- Cost effective long term solutions
- Perfect for de-watering and silt lines in quarries

Settlement Tanks



Our fleet contains a varied range of settlement tanks for use on the pump discharge, which are specially designed to prevent silt and fines being discharged into the water course or drains. Each tank has a series of weir plates to slow the flow of water allowing settlement; they are also fitted with Bauer couplings to suit any application, lifting eyes and drain plugs for cleaning.

Micron filter socks offer additional fine silt removal, and are available in sizes ranging 100 - 250 micron.

ANCILLARIES

Silt Bags



We have available from stock 100 micron to 250 micron silt bags or fabric filters (other sizes are available). In addition to settlement tanks they are a very effective way of helping solve the ongoing environmental issue of removing suspended solids from water on civil engineering construction sites. Silt bags are easy to install and are generally found at the end of the discharge line where silt removal can be monitored and inspected.

Pump Flotation Modules



Pump floatation modules are ideal for applications which require dewatering from a surface level. Typical applications include quarries and large lagoons.

Visit us online **pumpsupplies.co.uk**

Road Ramps



Heavy duty road ramps offer a simple solution for pumping across roads and pathways, allowing road traffic to cross freely and safely while reducing cost and routing problems.

Load limit 17 tonne per axle maximum.

Ramp width (mm) 3000 Ramp height (mm) 120 Weight (kg) 600





Control Panels/Control Rooms and Mains Distribution Units

With the largest electric submersible pump hire fleet in the UK, Pump Supplies also boasts an equally impressive Control Panel hire fleet. Modern DOL, Star Delta, Soft Start and Variable Frequency Drives up to 250kw are available with mobile control rooms offering additional security and safer working conditions.

All control panels contain earth leakage, overload & short circuit protection, door mounted interlocked isolators and emergency stop with 24v ac control voltage. On-site inspection & testing of all installed electrical equipment is available, thus providing compliance with BS7909 & BS7671 IEE Regulations.

Our control panels all come with compliant power feed cable, sized and supplied in lengths suitable to your requirements. Mains Distribution Units are available from 100amp to 1600amp for large multiple pump connections and are outdoor weather proof as standard and contain fault protection devices ensuring safe distribution, all available with load cable sets.

Options on level control devices include Pulsar ultrasonic level controllers as well as standard float switches.

- Control Panels DOL, ASD, Soft Start and Variable Frequency Drives to 250kw
- Free standing and outdoor weather proof
- Fault protection, door isolators, door mounted emergency stop, indicators and control buttons
- 24v ac control system
- Containerised control rooms
- Mains distribution 100amp to 1600amp
- Power feed cable and load cables
- Ultrasonic level controllers

ANCILLARIES







Flow Meters



Flow meters are an essential component for water measurement, we have two types available in our hire fleet. Mechanical flow meters offer the quickest solution to flow measurement either through Bauer or flanged pipework. Digital Magflo meters offer flow measurement either via a display on the meter or via your smart phone or web browser when used in conjunction with our telemetry units, offering real time flow data either mobile or in the office and home environment.

Available 50 mm to 400 mm.

GSM Telemetry

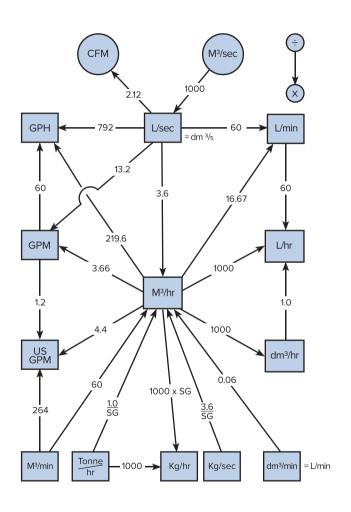
Our sophisticated yet simple telemetry system allows the end user a complete visual overview of equipment being monitored via the web in real time. With the addition of one of our digital Magflo flow meters you will be able to monitor out going flows on your smart phone or a web browser in real time. Many other options are available to adapt to suit any application such as pump chamber levels via our Pulsar Ultrasonics. Real time scrutiny of pump starts and downloadable Excel documents are available in these unique telemetry units only available from Pump Supplies. When used in conjunction with our telemetry units, these offer real time flow data either via mobile or in the office and home environment.

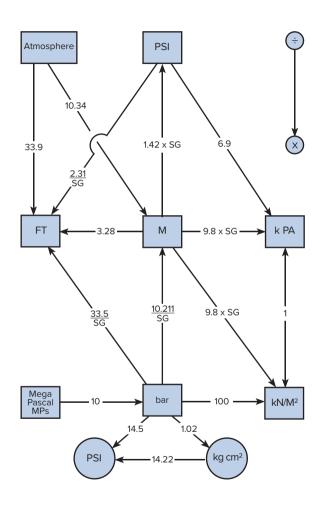
- Multiple digital & analogue inputs/outputs
- Real time flow measurement
- Real time chamber level indication
- Battery back-up
- Downloadable pump information via the web
- Web based viewing of telemetry
- Roaming SIM card providing best signal available
- Pumps running and pumps standing status
- High level alarms, power and pump fail, failed/healthy notifications
- Email and/or Text notifications

Reference Data - Flow Conversions

| 0 M ³ /h | L/sec | L/min | l /gpm | l /gph |
|---------------------|-------------|------------------|------------------|---------------|
| 10 | | | | 2,000 — |
| 20 | 5 — | 300 – | 50 — | 4,000 — |
| 30 | | | 100 — | 6,000 — |
| 40 | 10 — | 600 — | 150 — | 8,000 — |
| 50 — | 45 | 000 | 150 — | 10,000 — |
| 60 — | 15 — | 900 — | 200 - | 12,000 — |
| 70 | 20 — | 1200 — | 250 — | 14,000 — |
| 80 | 20 — | 1200 — | 250 — | 16,000 — |
| 90 | 25 🗕 | 1500 — | 300 – | 18,000 — |
| 100 | | .000 | 350 — | 20,000 — |
| 110 | 30 🗕 | 1800 — | | 22,000 — |
| | | | 400 - | 24,000 — |
| 120 — | 35 🗕 | 2100 — | 450 — | 26,000 — |
| 130 — | | | | 28,000 — |
| 140 — | 40 — | 2400 | 500 — | 30,000 — |
| 150 — | | | 550 - | 32,000 — |
| 160 — | 45 — | 2700 — | | 34,000 — |
| 170 — | | | 600 — | 36,000 — |
| 180 — | 50 — | 3000 — | 650 - | 38,000 — |
| 190 — | | 2200 | | 40,000 — |
| 200 — | 55 – | 3300 — | 700 - | 42,000 — |
| 210 — | 60 — | 3600 — | 750 — | 44,000 — |
| 220 — | 00 — | 3000 — | | 46,000 — |
| 230 — | 65 — | 3900 — | 800 — | 48,000 — |
| 240 — | | | 850 — | 50,000 — |
| 250 — | 70 🗕 | 4200 — | | 52,000 — |
| 260 — | | | 900 — | 54,000 — |
| 270 — | 75 🗕 | 4500 — | 950 — | 56,000 — |
| 280 — | | | 40.05 | 58,000 — |
| I | | ļ | 1000 — | 60,000 — |

Volumetric Table





Flange Sizes

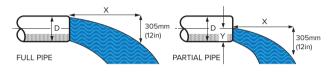
| Normal Bore | Table | Diameter Flange | P.C.D. | Bolt Dia | Number of Bolts | Flange Thickness |
|----------------|--------------|--------------------|-----------------|----------------|--------------------|---------------------|
| 1" | D&E | 4.50" | 3.25" | .50" | 4 | .50" |
| 11/4" | D&E | 4.75" | 3.44" | .50" | 4 | .625" |
| 11/2" | D&E | 5.25" | 3.88" | .50" | 4 | .625" |
| 2" | D | 6.00" | 4.50" | .625" | 4 | .688" |
| 2" | E | 6.00" | 4.50" | .625" | 4 | .750" |
| 50mm | NP16 | 165mm | 125mm | M16 | 4 | 20mm |
| 21/2" | D | 6.50" | 5.00" | .625" | 4 | .688" |
| 21/2" | Е | 6.50" | 5.00" | .625" | 4 | .750" |
| 3" | D&E | 7.25" | 5.75" | .625" | 4 | .750" |
| 80mm | NP10 | 200 (7.87) | 160 (6.30) | M16 | 8 | 21 (.83) |
| 80mm | NP16 | 200 (7.87) | 160 (6.30) | M16 | 8 | 22 (.83) |
| 4" | D | 8.50" | 7.00" | .625" | 4 | .750" |
| 4" | E | 8.50" | 7.00" | .625" | 8 | .875" |
| 100mm | NP10 | 220 (8.66) | 180 (7.09) | M16 | 8 | 22 (.87) |
| 100mm | NP16 | 220 (8.66) | 180 (7.09) | M16 | 8 | 23 (.87) |
| 5" | D | 10.00" | 8.25" | .625" | 8 | .813" |
| 5" | Е | 10.00" | 8.25" | .625" | 8 | .875" |
| 125mm | NP16 | 250mm | 210mm | M16 | 8 | 22 (.87) |
| 6" | D | 11.00" | 9.25" | .625" | 8 | .813" |
| 6" | E | 11.00" | 9.25" | .750" | 8 | .875" |
| 150mm | NP10 | 285 (11.22) | 240 (9.49) | M20 | 8 | 23 (.91) |
| 150mm | NP16 | 285 (11.22) | 240 (9.49) | M20 | 8 | 24 (.91) |
| 7" | D | 12.00" | 10.25" | .625" | 8 | .875" |
| 7" | Е | 12.00" | 10.25" | .750" | 8 | 1.00" |
| 8" | D | 13.25" | 11.50" | .675" | 8 | .875" |
| 8" | E | 13.25" | 11.50" | .750" | 8 | 1.00" |
| 200mm | NP10 | 340 (12.38) | 295 (11.61) | M20 | 8 | 245 (.96) |
| 200mm | NP16 | 340 (12.38) | 295 (11.61) | M20 | 12 | 246 (.96) |
| 9" | D | 14.50" | 12.75" | .625" | 8 | .875" |
| 9" | E | 14.50" | 12.75" | .750" | 12 | 1.00" |
| 10" | D | 16.00" | 14.00" | .750" | 8 | 1.00" |
| 10" | E ND10 | 16.00" | 14.00" | .750" | 12 | 1.00" |
| 250mm | NP10 | 400 (15.75) | 350 (13.78) | M20 | 12 | 26 (1.02) |
| 250mm | NP16 | 400 (15.75) | 355 (13.98) | M25 | 12 | 27 (1.02) |
| 12" 12" | D E | 18.00" 18.00" | 16.00" 1.00" | .750" .875" | 12 12 | 1.00" 1.125" |
| 300mm | NP10 | | | .875 M20 | 12 | |
| 300mm | NP10 NP16 | 455 (17.91) | 400 (15.75) | M25 | 12 | 27.5 (1.08) |
| SUUIIIM | MPID | 455 (17.91) | 410 (16.14) | IVIZ5 | 12 | 27.5 (1.08) |

Volume Discharge

Estimate the Volume Discharge from a level pipe

Full Pipe: Measure horizontal distance X for water to fall 12 inches. Consult table for approximate flow.

Partial Pipe: Proceed as above to get approximate flow. Measure height Y of water in pipe. Calculate Y/D to get percentage of full pipe flow.



| | Approxima | te Flow Litres/Min | (Imp. GPM) | |
|--------------|-----------|--------------------|------------|-----------|
| Distance 'X' | 102mm 'D' | 152mm 'D' | 203mm 'D' | 305mm 'D' |
| mm (in) | (4in) | (6in) | (8in) | (12in) |
| 305mm | 568 | 1327 | 2273 | 5296 |
| (12in) | (125) | (292) | (500) | (1165) |
| 356mm | 682 | 1518 | 2646 | 6055 |
| (14in) | (150) | (334) | (582) | (1332) |
| 406mm | 755 | 1773 | 3028 | 6819 |
| (16in) | (166) | (390) | (666) | (1500) |
| 457mm | 873 | 2005 | 3409 | 7955 |
| (18in) | (192) | (441) | (750) | (1750) |
| 508mm | 982 | 2237 | 3787 | 8728 |
| (20in) | (216) | (492) | (833) | (1920) |
| 559mm | 1059 | 2464 | 4164 | 9465 |
| (22in) | (233) | (542) | (916) | (2082) |
| 610mm | 1173 | 2650 | 4546 | 10592 |
| (24in) | (258) | (583) | (1000) | (2330) |
| 660mm | 1268 | 2882 | 4914 | 11365 |
| (26in) | (279) | (634) | (1081) | (2500) |
| 711mm | 1364 | 3109 | 5296 | 12001 |
| (28in) | (300) | (684) | (1165) | (2662) |
| 762mm | 1473 | 3337 | 5682 | 12865 |
| (30in) | (324) | (734) | (1250) | (2830) |
| 813mm | 1546 | 3559 | 6060 | 14002 |
| (32in) | (340) | (783) | (1333) | (3080) |
| 864mm | 1664 | 3707 | 6437 | 14774 |
| (34in) | (366) | (833) | (1416) | (3250) |

Friction Loss

Smooth Bore Pipe

| Losses in m/100m or ft/100ft | | | | | | | | | |
|------------------------------|----|-----|-----|------|-----|------|-----|------|--|
| I.G.P.M. | 2" | 3" | 4" | 6" | 8" | 10" | 12" | m³/h | |
| 50 | 10 | 1.4 | 0.3 | | | | | 10 | |
| 75 | 20 | 3 | 0.7 | | | | | 15 | |
| 100 | 35 | 5 | 1 | 0.1 | | | | 20 | П |
| 150 | | 12 | 2.5 | 0.35 | | | | 30 | Friction head in feet per 100ft of pipe or metres per 100m of pipe |
| 200 | | 18 | 4.5 | 0.6 | | | | 50 | in he |
| 300 | | 40 | 10 | 1.2 | 0.4 | | | 75 | ed i |
| 400 | | | 18 | 2.2 | 0.7 | | | 100 | n fee |
| 500 | | | 28 | 3.5 | 1.1 | 0.35 | | 125 | et pe |
| 600 | | | 38 | 4.5 | 1.5 | 0.5 | | 150 | r 100 |
| 700 | | | | 6.5 | 2 | 0.7 | | 175 |)ft of |
| 800 | | | | 8 | 2.7 | 0.8 | | 200 | pipe |
| 900 | | | | 10 | 3.4 | 1 | 0.4 | 225 | e or i |
| 1000 | | | | 13 | 4 | 1.4 | 0.5 | 250 | netr |
| 1200 | | | | 18 | 6 | 2 | 0.8 | 300 | es p |
| 1400 | | | | 28 | 8 | 3 | 1 | 350 | er 10 |
| 1600 | | | | 32 | 11 | 4 | 1.5 | 400 | 0m |
| 1800 | | | | 36 | 14 | 4.5 | 2 | 450 | of pi |
| 2000 | | | | 38 | 17 | 5 | 2.5 | 500 | pe |
| 2500 | | | | | 25 | 9 | 4 | 650 | |
| 3000 | | | | | 38 | 12 | 5 | 750 | |
| 4000 | | | | | | 21 | 8 | 1000 | |
| 5000 | | | | | | 32 | 13 | 1250 | |
| m³/h x 4g.p.m. approx | | | | | | | | | |

The above table refers to new pipes. Moderate corrosion may increase the resistance by 25%, severe corrosion by 50% to 100%.

Generator Dimensions

The following table details the Generator Dimensions and Wet Weights.

| KVA | Length mm | Width mm | Height mm | Weight kg |
|------|--------------|-------------|--------------|--------------|
| 20 | 1900 | 900 | 1450 | 970 |
| 30 | 2888 | 1130 | 1660 | 1900 |
| 60 | 2900 | 1130 | 1940 | 2580 |
| 80 | 3100 | 1130 | 1940 | 2780 |
| 100 | 3570 | 1230 | 1940 | 3280 |
| 150 | 3570 | 1230 | 1940 | 3600 |
| 200 | 4150 | 1395 | 2140 | 5000 |
| 250 | 4150 | 1395 | 2140 | 5150 |
| 300 | 4600 | 1600 | 2400 | 5000 |
| 350 | 4564 | 1600 | 2050 | 6300 |
| 450 | 4900 | 1620 | 2140 | 6400 |
| 500 | 5880 | 1930 | 2400 | 7500 |
| 750 | 6050 | 2440 | 2650 | 12500 |
| 1000 | 6050 | 2440 | 2650 | 17300 |
| 1250 | 6050 | 2440 | 2650 | 18600 |
| 1500 | 9125 | 2440 | 2896 | 25000 |
| 2000 | 12100 | 2440 | 2896 | 27490 |

^{*} Varies subject to specific generator provider.

Generator Dimensions

The following table details the Generator Sizes, Tank Capacities and Fuel Consumptions.

| KVA | Tank Capacity Litres | Litres Per Hour 100% Load | Litres Per Hour 50% Load | Litres Per Hour 25% Load |
|------|-------------------------|------------------------------|-----------------------------|-----------------------------|
| 15 | 198 | 3.4 | 2.6 | 1.7 |
| 30 | 232 | 6.8 | 4 | 3.4 |
| 50 | 593 | 11.4 | 5.7 | 2.9 |
| 80 | 593 | 18 | 9 | 4.5 |
| 100 | 766 | 22.7 | 11 | 5.5 |
| 150 | 766 | 34 | 17 | 8.5 |
| 200 | 1105 | 45 | 22.5 | 11 |
| 250 | 1105 | 57 | 28 | 14 |
| 300 | 1022 | 77 | 59 | 39 |
| 350 | 1491 | 86 | 65 | 43 |
| 450 | 1491 | 86 | 65 | 43 |
| 500 | 1491 | 110 | 84 | 58 |
| 550 | 1491 | 125 | 94 | 62 |
| 750 | 2000 | 174 | 128 | 87 |
| 880 | 2000 | 200 | 150 | 100 |
| 1000 | 2800 | 225 | 170 | 126 |
| 1250 | 2800 | 274 | 212 | 140 |
| 1500 | 2000 | 340 | 255 | 170 |
| 2000 | 2000 | 385 | 288 | 195 |

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And don't forget, we are not just a Pump Hire Company. We Offer,

- Large sales stock of electric submersible pumps right up to 90kW available for immediate despatch
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- Complete range of accessories from valves and flow meters to road ramps and settlement tanks
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- Full Package Pump Station design to supply and commissioning service



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